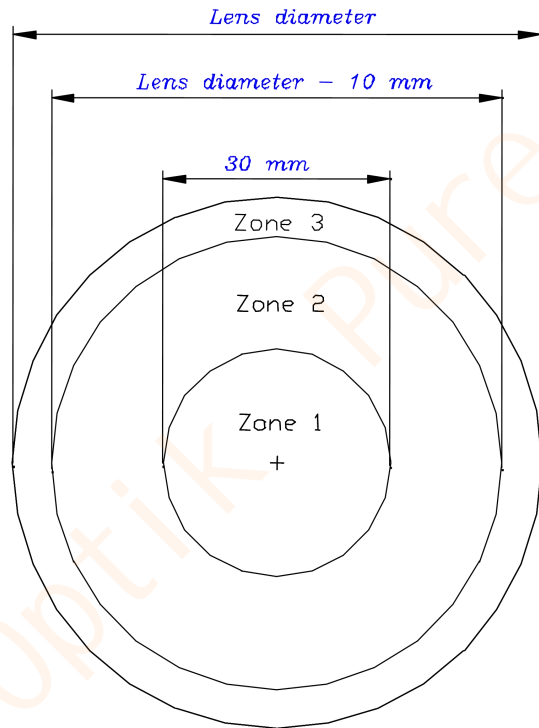


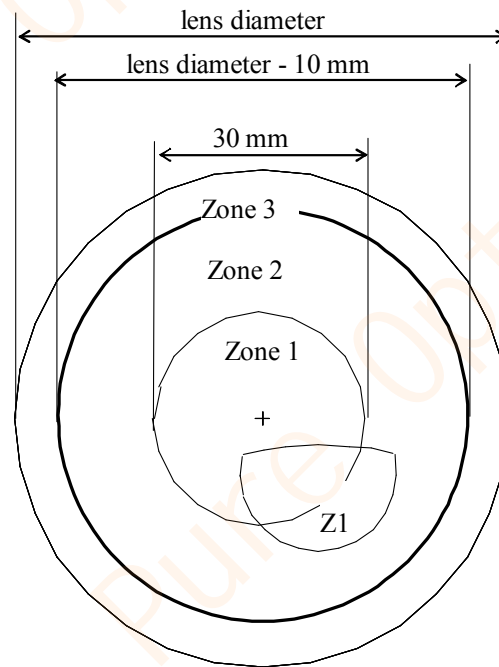
# Cosmetic Standards

View of ophthalmic lens inspection area

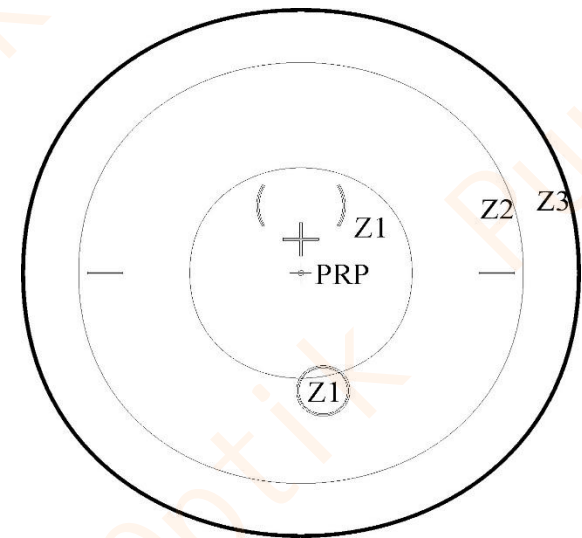
# Cosmetic standards (lens zones)



Single vision lenses

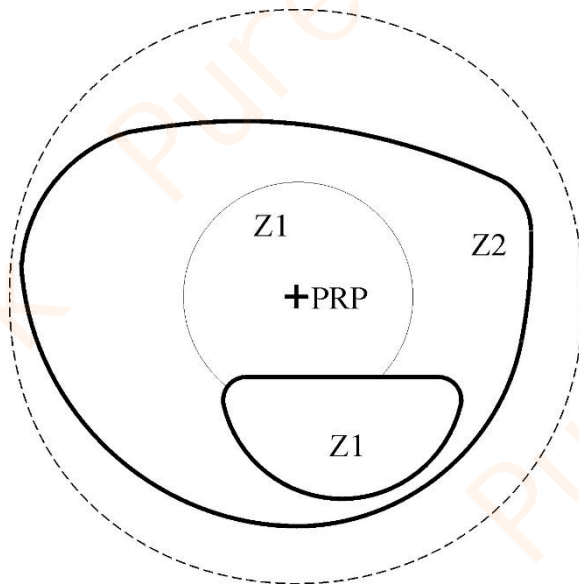


Multifocal lenses

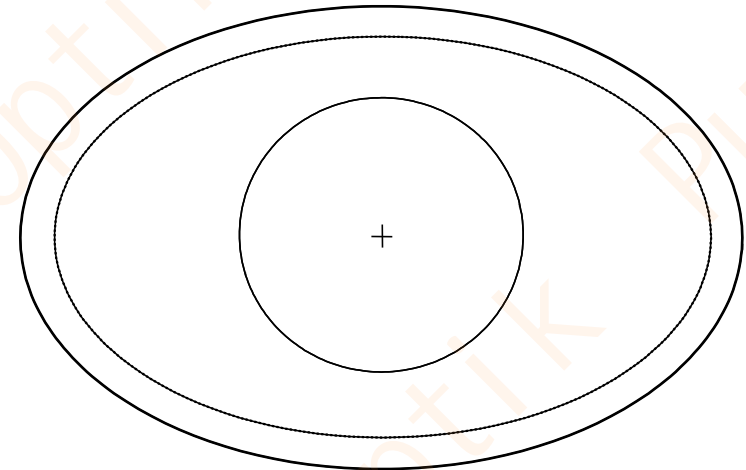


Progressive added lenses

# Cosmetic standards (lens zones)



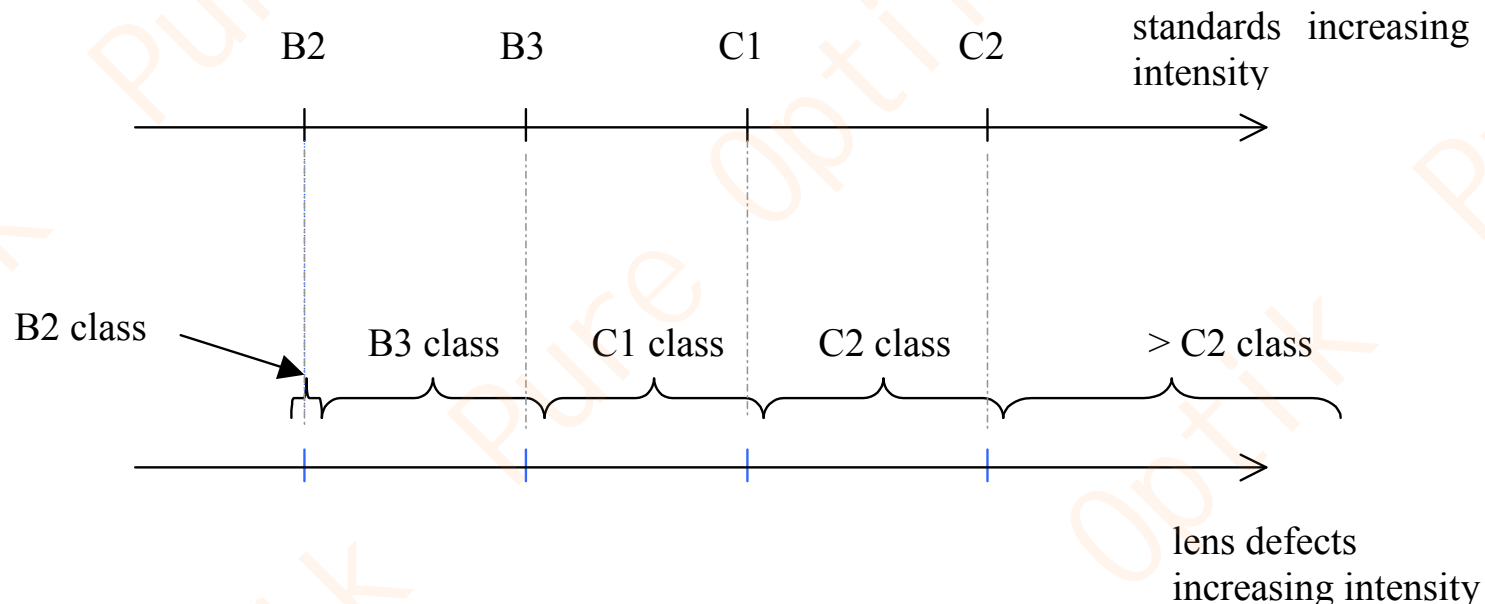
Mount or Grazed lenses



Elliptic Shape Lenses

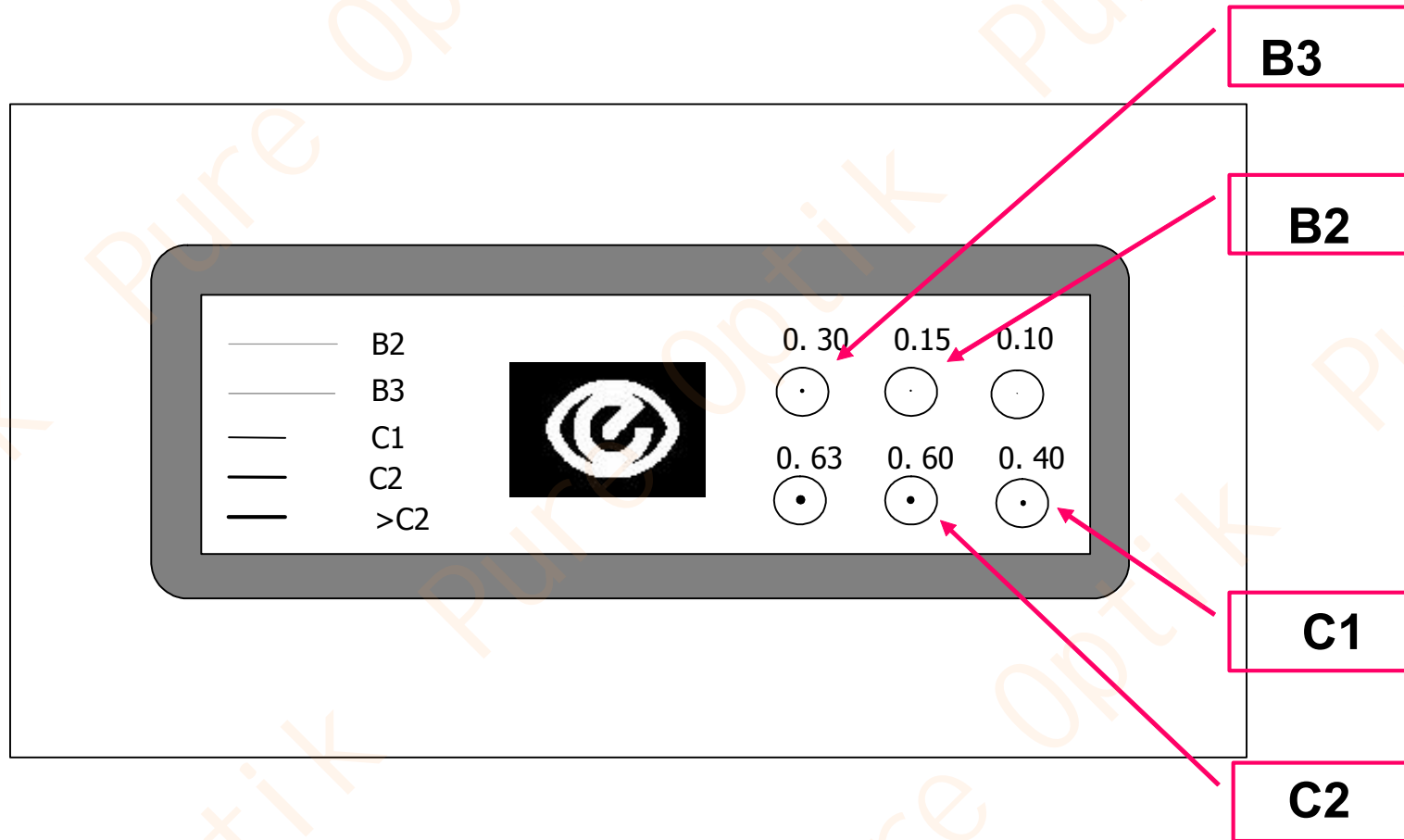
# Cosmetic standards (Spot defect intensity criteria)

- There are 5 intensity classes for spot defects : B2, B3, C1, C2, and  $>C2$



- these intensities are defined by Glass plate Master, that have to be inspected the same way as the lenses audited

# The glass plate master

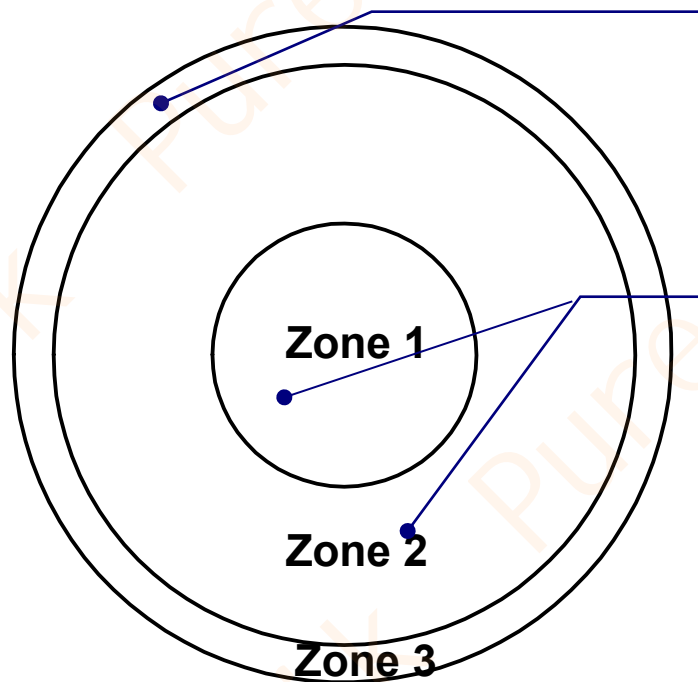


# Cosmetic standards (Spot defect intensity criteria)

5 " CHECK					DEFECTS (spot defects & scratches)							
ZONES			Other def. (***)	Spread def.		Intensity/dimension					Total zone	
						B2~0.15	B3~0.30	C1~0.40	C2~0.60	>C2		
GLAZED	1					(1)					1	4
	2		(*) (**)				(1)				3	
UNCUT	3					not accounted						5

	Conform		Not Conform		Deviation (decision to take by authorised person)	(N)	Maximum defects allowed
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# Cosmetic standards (Spread defect criteria)



Zone 3 : spread  
defects accepted

Zone 1 & zone 2 : spread  
defects not accepted